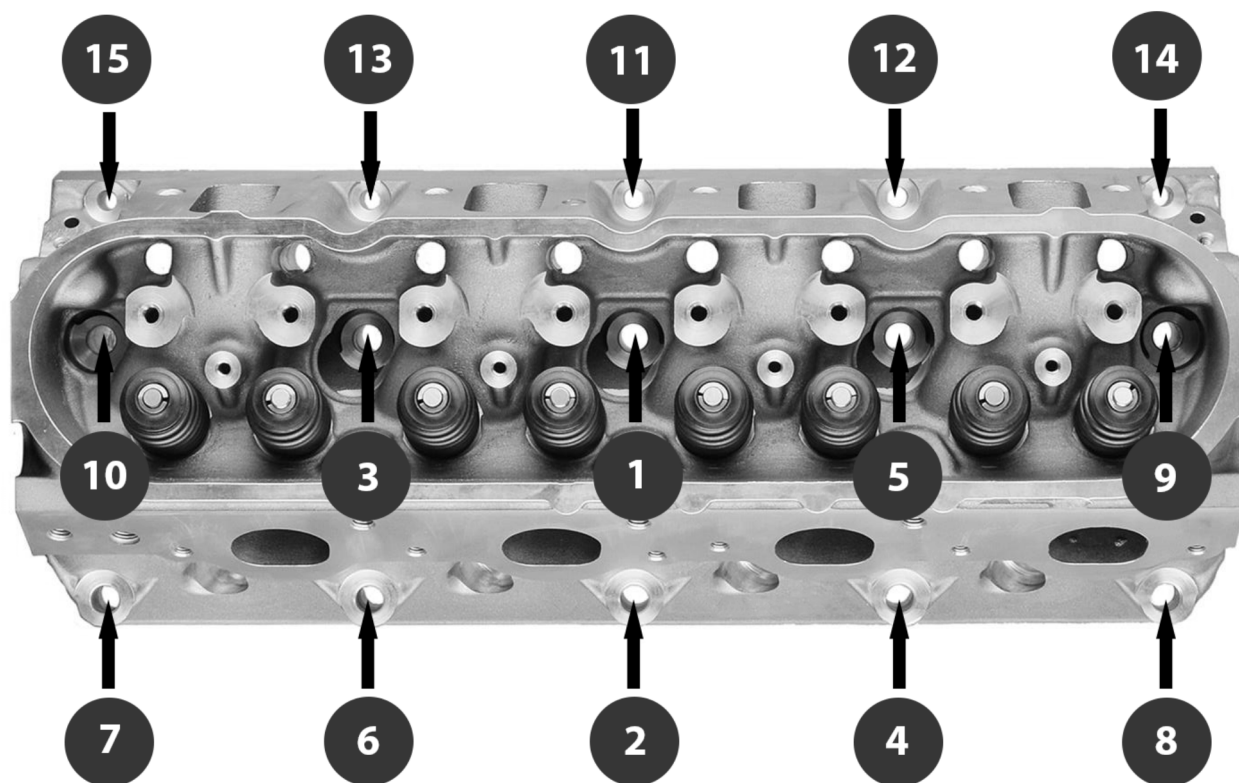




BOLT #	Pass 1	Pass 2	Pass 3
1	22ft/lbs	90 Deg.	90 Deg.
2	22ft/lbs	90 Deg.	90 Deg.
3	22ft/lbs	90 Deg.	90 Deg.
4	22ft/lbs	90 Deg.	90 Deg.
5	22ft/lbs	90 Deg.	90 Deg.
6	22ft/lbs	90 Deg.	90 Deg.
7	22ft/lbs	90 Deg.	90 Deg.
8	22ft/lbs	90 Deg.	90 Deg.
9	22ft/lbs	90 Deg.	*****40 deg*****
10	22ft/lbs	90 Deg.	*****40 deg*****
11			22ft/lbs
12			22ft/lbs
13			22ft/lbs
14			22ft/lbs
15			22ft/lbs

